

## *Soft Skin Facial Cleanser*

### Formulation J1/13B

Phase	Ingredients	INCI Nomenclature	Supplier	%
A	DI Water	Water		36.2
A	<b>Glycerin</b>	<b>Glycerin</b>	<b>JEEN® Int'l</b>	<b>3.0</b>
B	<b>JEELATE® ES-270</b>	<b>Sodium Lauryl Sulfate</b>	<b>JEEN® Int'l</b>	<b>10.0</b>
B	<b>JEETERIC® CDX-38</b>	<b>Disodium Cocoamphocarboxy Glycinate</b>	<b>JEEN® Int'l</b>	<b>6.0</b>
B	<b>JEETERIC® CAB-LC</b>	<b>Cocoamidopropyl Betaine</b>	<b>JEEN® Int'l</b>	<b>6.0</b>
B	<b>JEEMATE 6000DS</b>	<b>PEG-12 Distearate</b>	<b>JEEN® Int'l</b>	<b>0.4</b>
B	<b>JEECHEM® EGMS</b>	<b>Glycol Stearate</b>	<b>JEEN® Int'l</b>	<b>1.0</b>
C	Structure Plus (20% aq)	Acrylates/Aminoacrylates/C10-30 Alkyl PEG-20 Itaconate Copolymer	National Starch	5.0
C	DI Water	Water		10.0
D	Citric Acid (10%)	Citric Acid		5.0
E	Celquat SC-230M (2% aq)	Polyquaternium-10	National Starch	10.5
E	Celquat SC-240C (2% aq)	Polyquaternium-10	National Starch	4.5
F	<b>JEESILC® DMLV</b>	<b>Bis-Vinyl Dimethicone/Dimethicone Copolymer</b>	<b>JEEN® Int'l</b>	<b>1.0</b>
F	<b>JEECIDE® CAP-5</b>	<b>Phenoxyethanol &amp; Caprylyl Glycol &amp; Potassium Sorbate &amp; Water &amp; Hexylene Glycol</b>	<b>JEEN® Int'l</b>	<b>1.0</b>
G	Matrixyl 3000	Glycerin & Water & Butylene Glycol & Carbomer & Polysorbate-20 & Palmitoyl Oligopeptide & Palmitoyl Tetrapeptide-3	Sederma	2.0
H	<b>JEECHEM® FS-102</b>	<b>Hexylene Glycol &amp; PEG-25 Hydrogenated Castor Oil &amp; PEG-40 Hydrogenated Castor Oil</b>	<b>Jeen Int'l</b>	<b>0.2</b>
H	Fragrance	Fragrance		0.2
I	FD&C #40 (0.2%)	FD&C #40		q.s.
<b>Total</b>				<b>100.0</b>

**Specifications:**

Appearance: Hazy gel  
 pH (direct): 4.8 – 5.1

**Procedure:**

- Heat A to 64-70C
- Premix Phase B ingredients and add to A. Mix for 15 minutes.
- Premix C and add to A+B.
- Add D.
- Add E one at a time.
- Cool the batch to 40C.
- Add Phase F ingredients one at a time and mix well.
- Add Phase G and mix well.
- Pre-mix Phase H and add to the batch. Add Phase I and mix well.

***You Can Count On Us!***